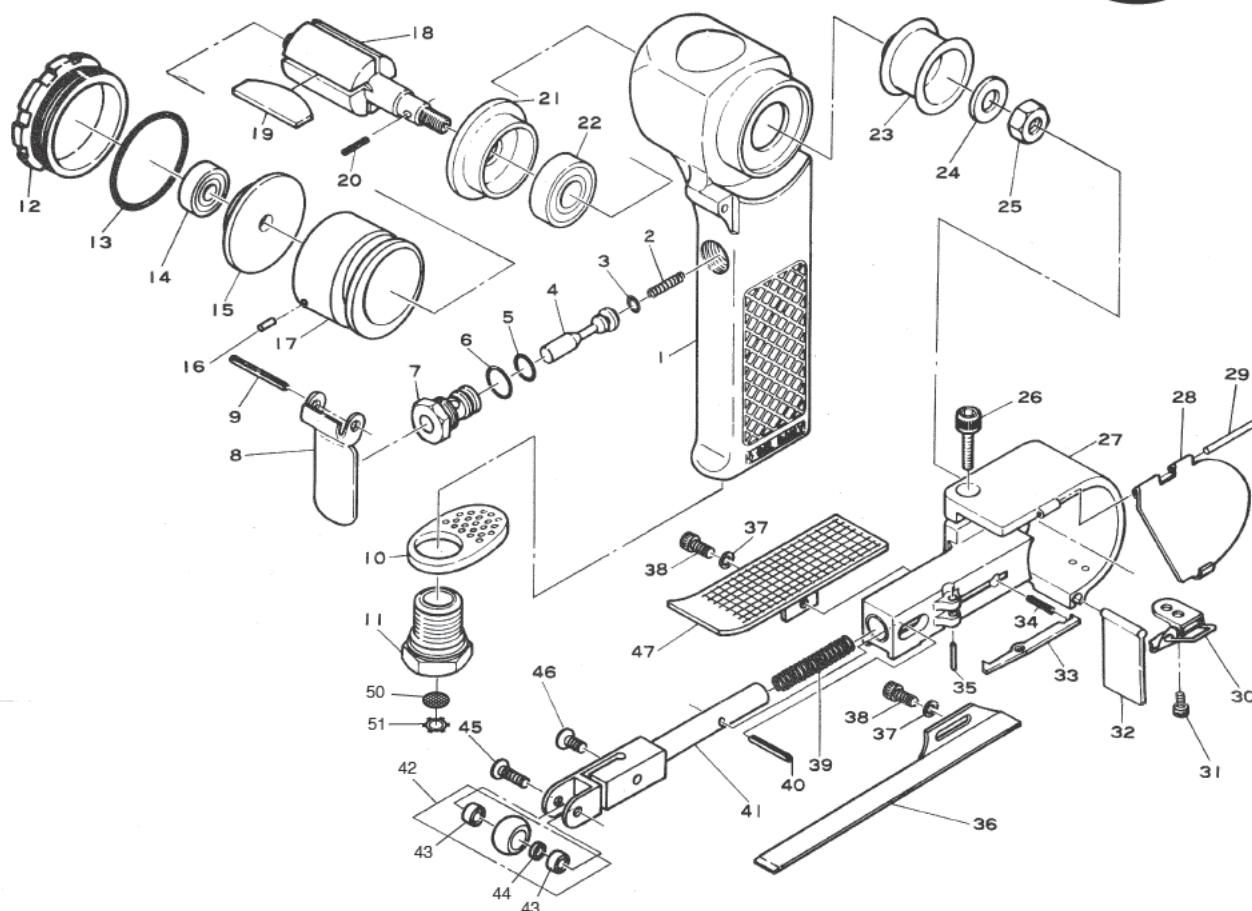


# SI-2800

## 20mm Belt Sander



| Ref. No. | Parts No.  | Description       | Q'ty | Ref. No. | Parts No.  | Description                                | Q'ty |
|----------|------------|-------------------|------|----------|------------|--------------------------------------------|------|
| 1        | 507-45     | Motor Housing     | 1    | 27       | 507-25     | Wheel Cover incl. Insert Spacer(507-34)    | 1    |
| 2        | 482-46     | Valve Spring      | 1    | 28       | 507-42A    | Wheel Cover Lid                            | 1    |
| 3        | P-4        | O-Ring            | 1    | 29       | 20-30      | Roll Pin (2-30mm)                          | 1    |
| 4        | 485-1      | Valve Stem        | 1    | 30       | 507-46     | Cover Latch                                | 1    |
| 5        | P-8        | O-Ring            | 1    | 31       | Z-M30-50   | Cap Screw                                  | 2    |
| 6        | S-10       | O-Ring            | 1    | 32       | 507-29     | Apron                                      | 1    |
| 7        | 485-5      | Valve Body        | 1    | 33       | 507-41     | Stopper                                    | 1    |
| 8        | 509-4      | Throttle Lever    | 1    | 34       | 507-22     | Stopper Spring                             | 1    |
| 9        | 30-24      | Roll Pin (3-24mm) | 1    | 35       | 30-12      | Roll Pin (3-12mm)                          | 1    |
| 10       | 509-3      | Deflector         | 1    | 36       | 507-15     | Shoe                                       | 1    |
| 11       | 509-2      | Inlet Bushing     | 1    | 37       | PW-50      | Washer                                     | 2    |
| 12       | 509-13     | Motor Nut         | 1    | 38       | Z-1024-95  | Cap Screw                                  | 2    |
| 13       | 450-35     | O-Ring            | 1    | 39       | 507-33     | Tension Spring                             | 1    |
| 14       | 626        | Ball Bearing      | 1    | 40       | 507-1      | Stopper Pin                                | 1    |
| 15       | 509-11     | Rear Plate        | 1    | 41       | 507-30     | Tension Arm                                | 1    |
| 16       | 20-6       | Roll Pin (2-6mm)  | 1    | 42       | 507-35A    | Idle Pulley Assy (incl. 686-ZZx2 & 507-37) | 1    |
| 17       | 507-31     | Cylinder          | 1    | 43       | 686ZZ      | Ball Bearing                               | 2    |
| 18       | 507-32     | Rotor             | 1    | 44       | 507-37     | Collar                                     | 1    |
| 19       | 170-5      | Rotor Blade       | 4    | 45       | 507-38     | Idle Shaft                                 | 1    |
| 20       | 520-17     | Pin               | 1    | 46       | Y-M60-180  | Counter Sink                               | 1    |
| 21       | 509-18     | Front Plate       | 1    | 47       | 507-44     | Finger Plate                               | 1    |
| 22       | 6000ZZ     | Ball Bearing      | 1    | * 48     | WRA-4      | 4mm Allen Wrench                           | 1    |
| 23       | 507-23     | Drive Pulley      | 1    | * 49     | 507-58Z/60 | 20mm Sanding Belt #60                      | 6    |
| 24       | BT-80      | Washer            | 1    | 50       | 680-28A    | Screen                                     | 1    |
| 25       | N2-M80     | Nut               | 1    | 51       | CRTW-12    | Retainer                                   | 1    |
| 26       | Z-1024-180 | Cap Screw         | 1    |          |            |                                            |      |